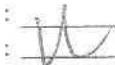
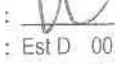












Date: Monday, 25/06/2007 3:01:14 PM  
User: Linda Lacelle

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG EXTRUSION
Job Number	: 33135		
Estimate Number	: 10326 - 2		
P.O. Number	: N/A	Part Number	: D27317
This Issue	: 25/06/2007 S.O. No. : N/A	Drawing Number	: D2731 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: B
Previous Run	: 32388	Material	: N/A
	Type : MACHINED PARTS	Due Date	: 02/07/2007
Written By	: 	Qty:	24 Um: Each
Checked & Approved By	: 		
Comment	: Est D 00.05.19 Added inspect level 8, removed P/O powder coating EC		

## Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
1.0	D2423	Lug Extrusion
		
	Comment: Qty.: 0.0717 f(s)/Unit Total: 1.7212 f(s) Lug Extrusion D2423 Batch: 30062	
2.0	BAND SAW	BAND SAW
		
	Comment: BAND SAW Cut D2423 extrusion to .82" Batch: _____	
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
		
	PG Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine as per folio D2731-7. 2-Check for crack while loading into the machine. 3-Tumble 4-Deburr any rough edges after tumbling Issue P.O.: 40 58C 207106107 (12) BLHT00001 Machine per drawing D2731 Rev B.	
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	RG Comment: INSPECT PARTS AS THEY COME OFF MACHINE Receive + Inspect for transit damage 07/06/08	
5.0	QC3	SECOND CHECK
		
	Comment: SECOND CHECK 07 06 26	

Date: Monday, 25/06/2007 3:01:14 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG EXTRUSION

Job Number: 33135

Part Number: D27317

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



(12x)

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M.L

07/06/27

7.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPARY PAINT

DELFLEET BLUE

CLEAR DELFLEET

7/0: 4058 C207/07/27 (12)

12

ISSUE P.O TO ATELIER DEBOSSSELAGE

8.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT POWDER COAT

7/07/27 (12)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7/7/4 59

(12x)

C

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(12)

7/07/04

Job Completion



h 07.07.04